

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-15/0784  
of 2 June 2021

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

MULTI-MONTI-plus

Product family  
to which the construction product belongs

Mechanical fasteners for use in concrete

Manufacturer

HECO-Schrauben GmbH & Co. KG  
Dr.-Kurt-Steim-Straße 28  
78713 Schramberg  
DEUTSCHLAND

Manufacturing plant

HECO-Schrauben GmbH & Co. KG  
Werk Schramberg

This European Technical Assessment  
contains

19 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

This version replaces

ETA-15/0784 issued on 23 April 2018

**European Technical Assessment**  
**ETA-15/0784**  
English translation prepared by DIBt

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## Specific Part

### 1 Technical description of the product

The Screw anchor MULTI-MONTI-plus is an anchor in size 6, 7.5, 10, 12, 16 and 20 mm made of galvanised or stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 and C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 and C 2
Displacements	See Annex C 6 and C 7
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 3 and C 4

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 5

#### 3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B 1

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

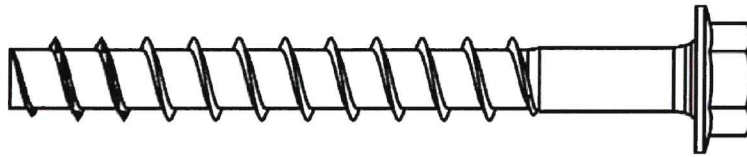
Issued in Berlin on 2 June 2021 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock  
Referatsleiterin

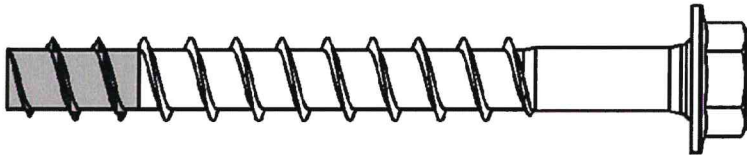
*beglaubigt:*  
Tempel



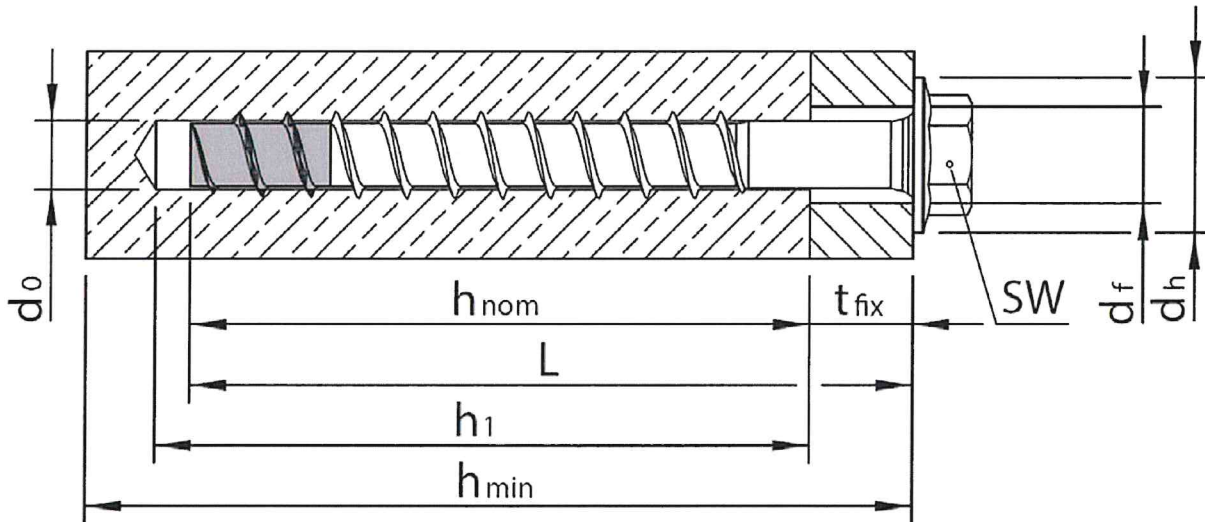
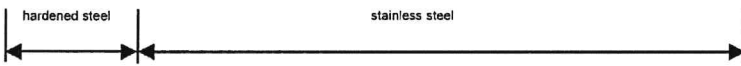
### Installed condition



MMS-plus / carbon steel



MMS-plus / stainless steel



e.g. MMS-plus A4 SS stainless steel with hexagon head and washer

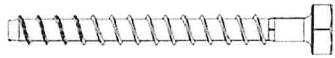
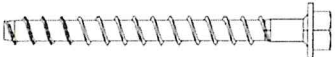


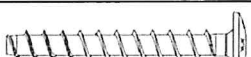

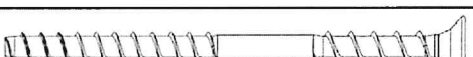
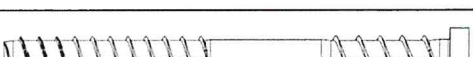
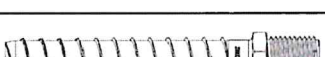
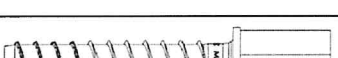
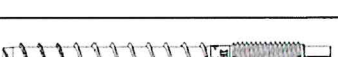
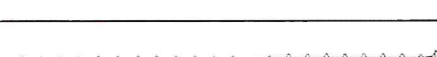
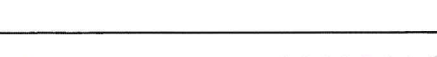
- $d_0$  = nominal borehole diameter
- $h_{nom}$  = nominal anchorage depth
- $h_1$  = borehole depth
- $h_{min}$  = minimum thickness of concrete member
- $t_{fix}$  = thickness of fixture
- $d_f$  = diameter of clearance hole in the fixture

## MULTI-MONTI-plus

Product description  
Product in the installed state

Annex A 1

**Table A1: Screw types**

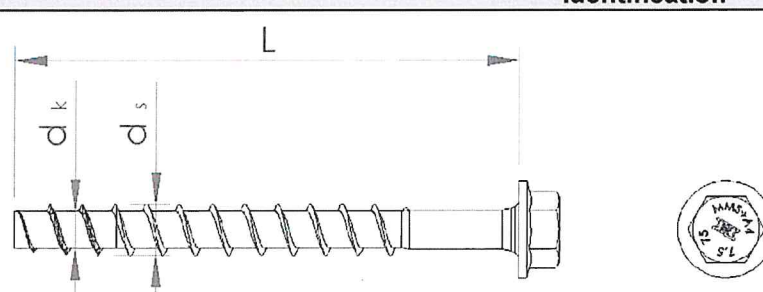
Type	Marking
	1) Hexagon Head with and without washer (alternative design with cone under the head) ( <b>S</b> )
	2) Hexagon Head and washer ( <b>SS</b> )
	3) Hexagon Head and washer (alternative design with cone under the head) ( <b>SSK</b> )
	4) PanHead, with small Pan Head ( <b>P</b> )
	5) Mounting bar-anchor, with large Pan Head ( <b>MS</b> )
	6) Countersunk head ( <b>F</b> )
	7) Countersunk head with under head thread and single- or multi-start thread ( <b>FT</b> )
	8) Cylinder Head with under head thread and single- or multi-start thread ( <b>ZT, SST &amp; PT</b> )
	9) Anchor with metric stud ( <b>ST</b> )
	10) Anchor with metric stud for mounting of nuts (pre-assembled with sleeve) ( <b>I</b> )
	11) Anchor with metric stud ( <b>V</b> )
	12) Pan Head with under head thread and single- or multi-start thread, different diameters compared to the concrete thread (others expression possible) ( <b>DWC</b> )
	13) Countesunk Head with under head thread, different diameters compared to the concrete thread ( <b>TC</b> )

**MULTI-MONTI-plus**

Product description  
Dimensions and screw types

**Annex A 2**

**Table A2: Dimensions, materials and head markings**

carbon steel <sup>1)</sup>			Ø					
			6	7,5	10	12	16	20
Thread diameter	d <sub>s</sub>	[mm]	6,65	7,75	10,5	12,6	16,7	21,2
Core diameter	d <sub>k</sub>	[mm]	4,3	5,45	7,3	9,05	13,3	17,4
Length	L ≥	[mm]	35	35	50	75	100	140
	L ≤	[mm]	500	500	500	600	800	800
Rupture elongation	A <sub>5</sub>	[%]	≤ 8					
1) galvanized steel EN 10263-4:2001 (multi-layered coating systems are possible)								
stainless steel <sup>2)</sup>			Ø					
			7,5	10	12			
Thread diameter	d <sub>s</sub>	[mm]	7,65	10,5	12,6			
Core diameter	d <sub>k</sub>	[mm]	5,45	7,3	9,25			
Length	L ≥	[mm]	35	60	90			
	L ≤	[mm]	500	500	500			
Rupture elongation	A <sub>5</sub>	[%]	≥ 8					
2) stainless steel 1.4401, 1.4462, 1.4578, 1.4529 und 1.4571 according EN 10088-1:2005								
Identification								
				Marking	Attribute			
				H	Factory sign			
				MMS+ z.B. 7,5 z.B. 75	Anchor type Anchor size Anchor length			
				A4 + A5	additional marking for stainless steel and CRC III			
				FA	additional marking for stainless steel and CRC IV			
				KK	additional marking for high corrosion resistance steel and CRC V			
Materials				Marking				
carbon steel				MMS+				
1.4401 / 1.4578				MMS+ A4				
1.4462				MMS+ FA				
1.4571				MMS+ A5				
1.4529				MMS+ KK				

**MULTI-MONTI-plus**

Product description  
Dimensions and head marking

**Annex A 3**



## Specifications of intended use

**Table B1: Use of the anchoring:**

Size MMS-plus			6	7,5	10	12	16	20
Embedment depth	$h_{nom}$	[mm]	alle					
Head shapes			alle					
Static and quasi static loads			ok					
Fire exposure			ok					
Size MMS-plus			10	12	16	20		
Embedment depth	$h_{no}$ $m$	[mm]	65	75	90	115	140	
Head shapes			1 – 13	1 – 13	1 – 13	1 – 13	1 – 13	
Seismic actions <sup>1) 2)</sup>		C1	ok	ok	ok	ok	ok	
		C2	no performance assessed					

<sup>1)</sup> Only Carbon Stahl (A4-/HCR-Steel not assessed)

<sup>2)</sup> With head shape 9 + 10 und use of metric thread only axial seismic actions are allowed

### Base Materials:

- Compacted reinforced or non-reinforced normal weight concrete without fibres according to EN 206:2013 + A1:2016
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016
- Cracked and uncracked concrete

### Conditions of use (Environmental conditions):

- Structures subject to dry internal conditions
- For all other conditions according to EN 1993-1-4:2015, Table A.1 corresponding to corrosion resistance classes:
  - CRC III: screw with head marking MMS+ A4, MMS+ A5
  - CRC IV: screw with head marking MMS+ FA
  - CRC V: screw with head marking MMS+ KK

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- The design of the anchoring under static or quasi-static actions and fire exposure have to be carried out in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055
- The design under shear load according to EN 1992-4:2018, section 6.2.2 applies to all in appendix B2, table B1 specified diameter  $d_f$  of the diameter of clearance hole in the fixture

### Installation:

- Hole drilling by hammer-drilling only
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- After installation further turning of the anchor must not be possible
- The head of the anchor is attached to the fixture and is not damaged, respectively the required embedment depth is reached.

## MULTI-MONTI-plus

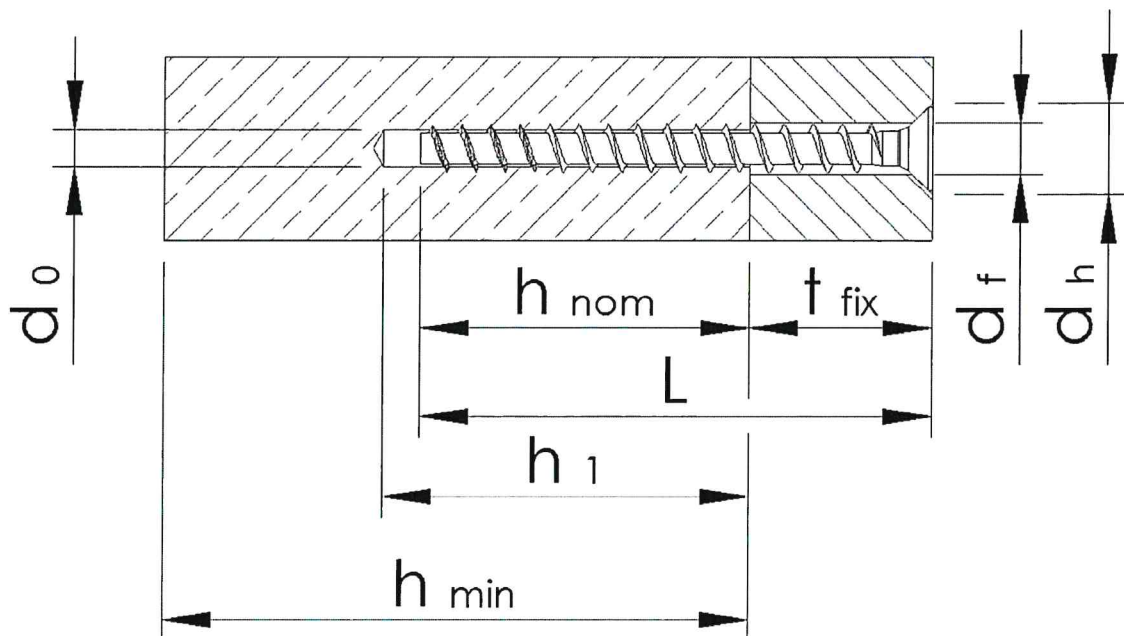
Intended Use  
Specification

**Annex B 1**



**Table B2: Installation parameters MMS-plus carbon steel**

Size MMS-plus			6		7,5		10		12		16		20	
Embedment depth	$h_{nom}$	[mm]	35	45	35	55	50	65	75	90	100	115	140	
Norminal drill diameter	$d_0$	[mm]	5		6		8		10		14		18	
Drill bit cutting-Ø	$d_{cut} \leq$	[mm]	5,40		6,40		8,45		10,45		14,50		18,50	
Borehole depth	$h_1 \geq$	[mm]	40	50	40	65	60	75	85	100	115	130	160	
Diameter of clearance hole	$d_f \leq$	[mm]	7		9		12,5		14,5		19		23	
Diameter Countersunk	$d_h$	[mm]	11,5		15,5		19,5		24		-		-	
Min. thickness of the concrete member	$h_{min}$	[mm]	100		100		100	115	125	150	150		180	
cracked and min. spacing	$s_{min}$	[mm]	30		35		35		40		60		80	
uncracked min. edge distance	$c_{min}$	[mm]	30		30		35		40		60		80	
Recommended installation tool	[Nm]	Impact screw driver, max. power output $T_{max}$ according manufacturer information												
		75	100	120	250	250	600	800						
Torque moment for threaded version (MMS-plus V)	$T_{inst}$	[Nm]	-		15		20		30		55	70	140	



**MULTI-MONTI-plus**

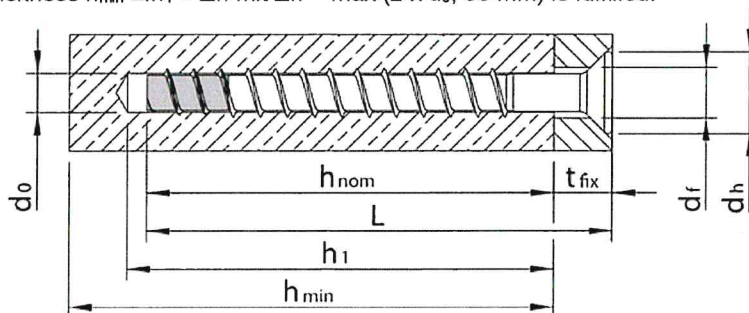
Intended Use  
Installation parameters

**Annex B 2**

**Table B3: Installation parameters MMS-plus stainless steel**

Size MMS-plus A4			7,5			10		12	
Norminal drill diameter	$d_0$	[mm]	6			8		10	
Drill bit cutting-Ø	$d_{cut} \leq$	[mm]	6,40			8,45		10,45	
<b>Embedment depth</b> $h_{nom,standard}$	$h_{nom}$	[mm]	40	55	75	70	85	100	115
Borehole depth with cleaning	$h_1 \geq$	[mm]	45	60	85	80	95	110	125
Borehole depth without cleaning <sup>1)</sup>	$h_1 \geq$	[mm]	$h_{nom} + 2 \times d_0$						
Borehole depth with adjustment <sup>1)</sup>	$h_{1,adj} \geq$	[mm]	-	$h_{nom,adj,0} + 10 \text{ mm}$					
Borehole depth without cleaning and with adjustment <sup>1)</sup>	$h_{1,adj} \geq$	[mm]	-	$h_{nom,adj,0} + 2 \times d_0$					
<b>Embedment depth</b> $h_{nom,reduced}$	$h_{nom}$	[mm]	35	50	65	60	75	90	105
Borehole depth with cleaning	$h_1 \geq$	[mm]	40	55	75	70	85	100	115
Borehole depth without cleaning <sup>1)</sup>	$h_1 \geq$	[mm]	$h_{nom} + 2 \times d_0$						
Borehole depth with adjustment <sup>1)</sup>	$h_{1,adj} \geq$	[mm]	-	$h_{nom,adj,0} + 10 \text{ mm}$					
Borehole depth without cleaning and with adjustment <sup>1)</sup>	$h_{1,adj} \geq$	[mm]	-	$h_{nom,adj,0} + 2 \times d_0$					
Diameter of clearance hole	$d_f \leq$	[mm]	9,0			12,5		14,5	
Diameter Countersunk	$d_h$	[mm]	13,6			17		21	
Min. thickness of the concrete member	$h_{min}$	[mm]	100			115	125	150	
cracked and uncracked concrete	min. spacing	$S_{min}$	35			35		40	
	min. edge distance	$C_{min}$	30			35		40	
Recommended installation tool		[Nm]	Impact screw driver, max. power output $T_{max}$ according manufacturer information						
			185	200	450	600			

1) It should be ensured that the requirement for the minimum component thickness  $h_{min} \geq h_1 + \Delta h$  mit  $\Delta h = \max(2 \times d_0; 30 \text{ mm})$  is fulfilled.



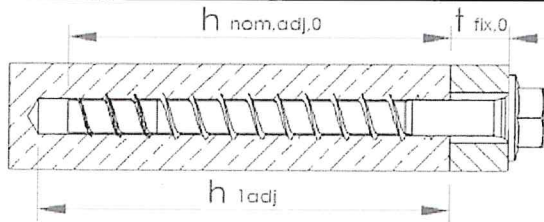
**MULTI-MONTI-plus**

Intended Use  
Installation parameters

**Annex B 3**

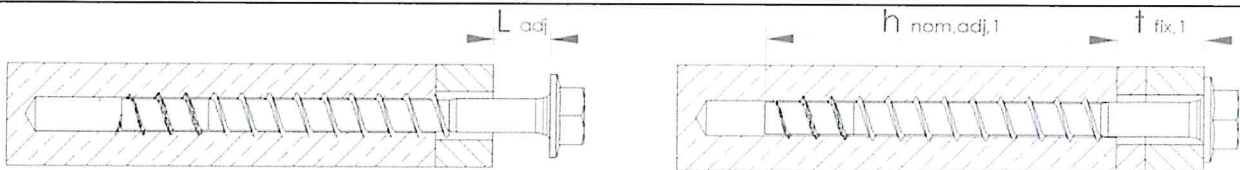
## Adjustment MMS-plus stainless steel

### Borehole depth for adjustment

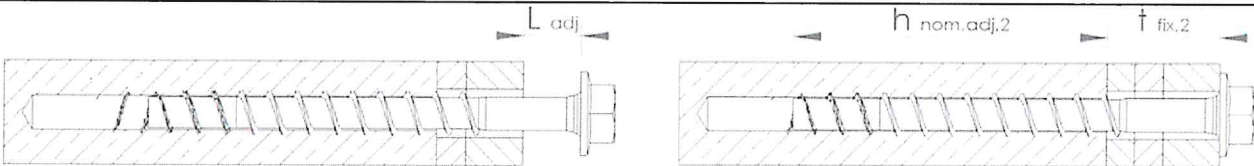


### Adjustment

#### 1. Step



#### 2. Step



### Controlling of adjustment and mounting

A screw can be adjusted maximum two times. The screw may be loosened up to a maximum  $L_{adj} = 10$  mm from the surface of the attachment. The borehole depth for adjustment should be  $h_{1,adj}$  (see table B3 Annex B3). The total allowed thickness of the shims added during the adjustment process is 10 mm. The final embedment depth after adjustment process must be larger or equal than  $h_{nom1}$  and  $h_{nom2}$ , or  $h_{nom2}$  and  $h_{nom3}$  for 7,5.

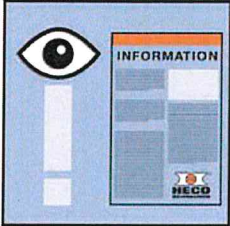
**MULTI-MONTI-plus**

Intended Use  
Installation parameters

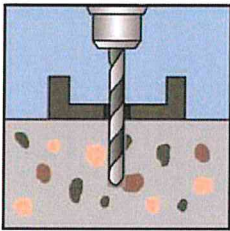
**Annex B 4**



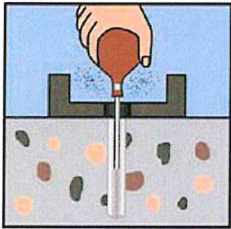
## Installation instructions



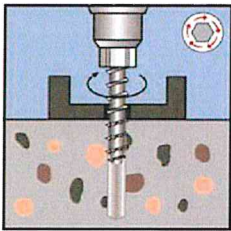
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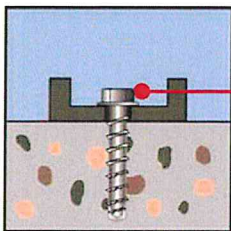
Create borehole using a Rotary Hammer.



Clean borehole, e.g. with blowing out.



Install of the screw anchor with an impact wrench or by hand.



Check: The anchor head is fully supported on the fixture and not damaged.

**MULTI-MONTI-plus**

Intended Use  
Installation instruction

**Annex B 5**

**Table C1: Characteristic values for static and quasi-static loading MMS-plus carbon steel**

Size MMS-plus			6		7,5		10		12		16		20	
Embedment depth	$h_{nom}$	[mm]	35 <sup>1)</sup>	45	35 <sup>1)</sup>	55	50	65	75	90	100	115	140	
<b>Steel failure for tension- and shear load</b>														
Characteristic resistance	$N_{RK,s}$	[kN]	10,8		17,6		32,1		49,9		111,1		190,2	
Partial safety factor	$\gamma_{Ms,N}$	[-]	1,50											
Characteristic resistance	$V^0_{RK,s}$	[kN]	4,1		6,1		13,7		24,1		50,2		85,3	
Partial safety factor	$\gamma_{Ms,V}$	[-]	1,25											
Ductility factor	$k_7$	[-]	0,8											
Characteristic resistance	$M^0_{RK,s}$	[Nm]	6,7		14,1		34,5		66,8		207,6		464,3	
<b>Pullout</b>														
Characteristic resistance in uncracked concrete C20/25	$N_{RK,p}$	[kN]	5,5	8	4	$\geq N^0_{RK,c}$								
Characteristic resistance in cracked concrete C20/25	$N_{RK,p}$	[kN]	1	1,5	2	4	6	9	12	16	20	30	44	
Increasing factor for concrete	C30/37	$\psi_c$	[-]	1,22										
	C40/50			1,41										
	C50/60			1,58										
<b>Concrete cone failure and splitting failure</b>														
Effective anchorage depth	$h_{ef}$	[mm]	26	35	26	43	36	50	57	70	77	90	114	
Factor for	cracked	$k_{cr,N}$	7,7											
	uncracked	$k_{ucr,N}$	11,0											
Concrete cone	edge distance	$C_{cr,N}$	1,5 $h_{ef}$											
	spacing	$S_{cr,N}$	3 $h_{ef}$											
Splitting	Characteristic resistance	$N^0_{RK,sp}$	[kN]	1	1,5	2	4	6	9	12	16	20	30	44
	edge distance	$C_{cr,sp}$	[mm]	1,5 $h_{ef}$										
	spacing	$S_{cr,sp}$	[mm]	3 $h_{ef}$										
Installation factor	$\gamma_{inst}$	[-]	1,0											
<b>Concrete pryout failure</b>														
k-Factor	$k_8$	[-]	1,0						2,0					
<b>Concrete edge failure</b>														
Effective length of the anchor	$l_f = h_{ef}$	[mm]	26	35	26	43	36	50	57	70	77	90	114	
Effective diameter of the anchor	$d_{nom}$	[mm]	5		6		8		10		14		18	

<sup>1)</sup> Only for non-structural applications

**MULTI-MONTI-plus**

**Performance**  
Characteristic values for static and quasi static tensions load

**Annex C 1**

**Table C2: Characteristic values for static and quasi-static loading MMS-plus stainless steel**

Size MMS-plus			7,5			10			12		
<b>Steel failure for tension- and shear load</b>											
Characteristic resistance	$N_{Rk,s}$	[kN]	16			29			45		
Partial safety factor	$\gamma_{Ms,N}$	[-]	1,4								
Characteristic resistance	$V^0_{Rk,s}$	[kN]	2	11	14	18	28	23	27		
Partial safety factor	$\gamma_{Ms,V}$	[-]	1,4								
Ductility factor	$k_7$	[-]	1,0								
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	13,3			32,1			61,1		
<b>Pullout</b>											
<b>Embedment depth <math>h_{nom,standard}</math></b>	$h_{nom}$	[mm]	40	55	75	70	85	100	115		
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	5,5	4,5	13	12	20	20	32		
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	3,5	2	4	6	9	12	16		
<b>Embedment depth <math>h_{nom,reduced}</math></b>	$h_{nom}$	[mm]	35 <sup>1)</sup>	50	65	60	75	90	105		
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	4	4	10	10	17	16	26		
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	2,5	1,5	3	5	7	9,5	13		
<b>Increasing factor for <math>N_{Rk,p}</math></b>											
Increasing factor for concrete	C30/37	$\Psi_c$	[-]	1,22							
	C40/50			1,41							
	C50/60			1,58							
<b>Concrete cone failure and splitting failure</b>											
Effective anchorage depth	$h_{ef,standard}$	[mm]	23	36	49	44	56	65	77		
Effective anchorage depth	$h_{ef,reduced}$	[mm]	19	32	40	35	48	56	69		
Factor for	cracked	$k_{cr,N}$	[-]	7,7							
	uncracked	$k_{urc,N}$	[-]	11,0							
Concrete cone	edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$							
	spacing	$s_{cr,N}$	[mm]	3 $h_{ef}$							
Splitting	Characteristic resistance	$N^0_{Rk,sp}$	[kN]	$N^0_{Rk,sp} = N_{Rk,p}$ <sup>2)</sup>							
	edge distance	$c_{cr,sp}$	[mm]	1,5 $h_{ef}$							
	spacing	$s_{cr,sp}$	[mm]	3 $h_{ef}$							
Installation factor	$\gamma_{inst}$	[-]	1,2				1,0				
<b>Concrete pryout failure</b>											
k-factor for $h_{ef,standard}$	$k_8$	[-]	1,0					2,0			
k-factor for $h_{ef,standard}$	$k_8$	[-]	1,0						2,0		
<b>Concrete edge failure</b>											
Effective length of the anchor	$l_f$	[mm]	$l_f = \text{corresponding } h_{ef}$								
Effective diameter of the anchor	$d_{nom}$	[mm]	6			8			10		

<sup>1)</sup> Only for non-structural applications, only under dry internal conditions

<sup>2)</sup> For  $N_{Rk,p}$  the value in cracked concrete is decisive

**MULTI-MONTI-plus**

**Performance**

Characteristic value for seismic actions C1 and C2

**Annex C 2**



**Table C3.1: Characteristic values for seismic actions C1 MMS-plus carbon steel**

Size MMS-plus			10	12	16	20	
Embedment depth	$h_{nom}$	[mm]	65	75	90	115	140
<b>Steel failure for tension- and shear load</b>							
Characteristic resistance and partial safety factor	$N_{Rk,s,c1}$	[kN]	24,1	37,4	100,0	142,7	
	$\gamma_{Ms,c1}$	[-]	1,5				
	$V_{Rk,s,c1}$	[kN]	9,6	16,9	45,2	91,0	
	$\gamma_{Ms,c1}$	[-]	1,25				
Factor for annular gap	$\alpha_{gap}$	[-]	0,5				
<b>Pullout</b>							
Characteristic resistance in cracked concrete	$N_{Rk,p,c1}$	[kN]	6,8	9,0	12,0	21,0	33,0
<b>Concrete cone failure</b>							
Effective anchorage depth	$h_{ef}$	[mm]	50	57	70	90	114
concrete edge distance	$c_{cr,N}$	[mm]	1.5 $h_{ef}$				
	$s_{cr,N}$	[mm]	3 $h_{ef}$				
Installation factor	$\gamma_{inst}$	[-]	1,0				
<b>Concrete pryout failure</b>							
k-Factor	$k_8$	[-]	1,0		2,0		
<b>Concrete edge failure</b>							
Effective length of the anchor	$l_f = h_{ef}$	[mm]	50	57	70	90	114
Effective diameter-Ø	$d_{nom}$	[mm]	8	10	14	18	

**MULTI-MONTI-plus**

**Performance**

Characteristic value for seismic actions C1 and C2

**Annex C 3**

**Table C3.2: Characteristic values for seismic actions C2 MMS-plus carbon steel <sup>1)</sup>**

Size MMS-plus			16	20
<b>Steel failure for tension- and shear load</b>				
Embedment depth	$h_{nom}$	[mm]	115	140
<b>Steel failure for tension- and shear load</b>				
Characteristic resistance and partial safety factor	$N_{Rk,s,c2}$	[kN]	100,0	142,7
	$\gamma_{Ms,c2}$	[-]	1,5	
	$V_{Rk,s,c2}$	[kN]	27,6	57,2
	$\gamma_{Ms,c2}$	[-]	1,25	
Factor for annular gap	$\alpha_{gap}$	[-]	0,5	
<b>Pullout</b>				
Characteristic resistance in cracked concrete	$N_{Rk,p,c2}$	[kN]	14,0	18,1
<b>Concrete cone failure</b>				
Effective anchorage depth	$h_{ef}$	[mm]	90	114
concrete edge distance	$c_{cr,N}$	[mm]	1.5 $h_{ef}$	
			spacing	$s_{cr,N}$
Installation safety factor	$\gamma_{inst}$	[-]	1,0	
<b>Concrete pryout failure</b>				
k-Factor	$k_8$	[-]	2,0	
<b>Concrete edge failure</b>				
Effective length of the anchor	$l_r = h_{ef}$	[mm]	90	114
Effective diameter-Ø	$d_{nom}$	[mm]	14	18

<sup>1)</sup> displacements  $\delta_{N,c2}$  and  $\delta_{V,c2}$  are not assessed

**MULTI-MONTI-plus**

**Performance**  
Characteristic value for seismic actions C1 and C2

**Annex C 4**

**Table C4: Characteristic values under fire exposure MMS-plus carbon steel**

Size MMS-plus			6		7,5		10		12		16		20		
Embedment depth		$h_{nom}$	[mm]		35	45	35	55	50	65	75	90	100	115	140
<b>Characteristic resistance for tension and shear / <math>F_{Rk,fi} = N_{Rk,s,fi} = N_{Rk,p,fi} = V_{Rk,s,fi}</math></b>															
Characteristic resistance	R30	$F_{Rk,fi}$	[kN]	0,3	0,4	0,5	1,1	1,4	2,3	3,0	3,9	5,0	7,5	11,0	
	R60	$F_{Rk,fi}$	[kN]	0,3	0,4	0,5	0,8	1,4	1,4	2,1	2,1	4,5	4,5	7,7	
	R90	$F_{Rk,fi}$	[kN]	0,3	0,4	0,5	0,5	1,0	1,0	1,5	1,5	3,3	3,3	5,6	
	R120	$F_{Rk,fi}$	[kN]	0,2	0,3	0,4	0,4	0,8	0,8	1,2	1,2	2,6	2,6	4,5	
	R30	$M^0_{Rk,s,fi}$	[Nm]	0,5		1,1		2,7		5,3		16,4		36,6	
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,3		0,6		1,5		2,8		8,9		19,8	
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,2		0,4		1,1		2,0		6,4		14,2	
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,2		0,3		0,9		1,6		5,1		11,4	
<b>Edge distance</b>															
R30 bis R120		$C_{cr,fi}$	[mm]	2 $h_{ef}$											
<b>Spacing</b>															
R30 bis R120		$S_{cr,fi}$	[mm]	2 $C_{cr,fi}$											

**Table C5: Characteristic values under fire exposure MMS-plus stainless steel**

Size MMS-plus			7,5			10		12	
Embedment depth $h_{nom,standard}$		[mm]	40	55	75	70	85	100	115
Embedment depth $h_{nom,reduced}$		[mm]	35	50	65	60	75	90	105
<b>Characteristic resistance for tension and shear</b>									
/ $F_{Rk,fi} = N_{Rk,s,fi} = N_{Rk,p,fi} = V_{Rk,s,fi}$									
	R30	$F_{Rk,fi}$	[kN]	0,5	1,1	1,4	2,3	3,0	3,9
	R60	$F_{Rk,fi}$	[kN]	0,5	0,8	1,4	1,4	2,1	2,1
	R90	$F_{Rk,fi}$	[kN]	0,5	0,5	1,0	1,0	1,5	1,5
	R120	$F_{Rk,fi}$	[kN]	0,4	0,4	0,8	0,8	1,2	1,2
	R30	$M^0_{Rk,s,fi}$	[Nm]	1,1		2,7		5,3	
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,6		1,5		2,8	
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,4		1,1		2,0	
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,3		0,9		1,6	
<b>Edge distance</b>									
R30 - R120		$C_{cr,fi}$	[mm]	2 $h_{ef}$					
<b>Spacing</b>									
R30 - R120		$S_{cr,fi}$	[mm]	2 $C_{cr,fi}$					

**MULTI-MONTI-plus**

Performance  
Characteristic values under fire exposure

**Annex C 5**



**Table C6: Displacements under tension loads MMS-plus carbon steel**

Size MMS-plus			6		7,5		10		12		16		20
Embedment depth	$h_{nom}$	[mm]	35	45	35	55	50	65	75	90	100	115	140
Tension load uncracked concrete	N	[kN]	1,9	3,0	1,9	5,3	5,7	7,9	10,7	12,8	16,2	20,1	29,3
Displacement	$\bar{\delta}_{N0}$	[mm]	0,1	0,1	0,1	0,1	0,1	0,1	0,1	0,2	0,1	0,1	0,1
	$\bar{\delta}_{N\infty}$	[mm]	0,3	0,3	0,4	1,1	0,8	0,7	0,7	0,6	0,1	0,1	0,1
Tension load cracked concrete	N	[kN]	0,5	0,7	0,9	2,0	2,9	4,3	5,7	6,4	9,5	14,2	20,9
Displacement	$\bar{\delta}_{N0}$	[mm]	0,1	0,1	0,1	0,1	0,1	0,1	0,1	0,1	0,1	0,1	0,1
	$\bar{\delta}_{N\infty}$	[mm]	0,1	0,1	0,1	0,1	0,1	0,1	0,1	0,2	1,4	1,4	0,7

**Table C7: Displacements under tension loads MMS-plus stainless steel**

Size MMS-plus			7,5			10		12	
Embedment depth $h_{nom,standard}$		[mm]	40	55	75	70	85	100	115
Embedment depth $h_{nom,reduced}$		[mm]	35	50	65	60	75	90	105
Tension load uncracked concrete	N	[kN]	2,4	2,1	6,2	5,7	9,5	9,5	14,3
Displacement	$\bar{\delta}_{N0}$	[mm]	1,4	1,3	2,5	2,3	2,7	10,3	3,7
	$\bar{\delta}_{N\infty}$	[mm]	2,1	1,9	3,8	3,5	4,0	15,9	5,5
Tension load cracked concrete	N	[kN]	1,4	0,7	1,9	2,9	4,3	5,7	7,6
Displacement	$\bar{\delta}_{N0}$	[mm]	1,3	0,2	0,3	0,6	0,5	1,3	1,4
	$\bar{\delta}_{N\infty}$	[mm]	1,9	0,3	0,5	0,9	0,8	1,9	2,2

**MULTI-MONTI-plus**

Performance  
Displacements under tension loads

**Annex C 6**

**Table C8: Displacements under shear loads MMS-plus carbon steel**

Size MMS-plus			6		7,5		10		12		16		20
Embedment depth	$h_{no,m}$	[mm]	35	45	35	55	50	65	75	90	100	115	140
Shear load uncracked concrete	V	[kN]	2,0		4,0		8,0		12,0		22,6		42,8
Displacement	$\delta_{V0}$	[mm]	0,1	0,1	0,1	0,1	0,2	0,1	0,2		2,9		3,4
	$\delta_{V\infty}$	[mm]	0,2	0,2	0,1	0,2	0,2	0,2	0,3		4,4		5,1

**Table C9: Displacements under shear loads MMS-plus stainless steel**

Size MMS-plus			7,5			10		12	
Embedment depth $h_{nom,standard}$		[mm]	40	55	75	70	85	100	115
Embedment depth $h_{nom,reduced}$		[mm]	35	50	65	60	75	90	105
Shear load uncracked concrete	V	[kN]	3,9	4,8	6,2	8,1	12,9	10,5	12,4
Displacement	$\delta_{V0}$	[mm]	2,7	3,5	3,1	2,7	3,3	3,2	3,3
	$\delta_{V\infty}$	[mm]	4,0	5,3	4,6	4,1	4,9	4,8	5,0

**MULTI-MONTI-plus**

Performance  
Displacements under shear loads

**Annex C 7**